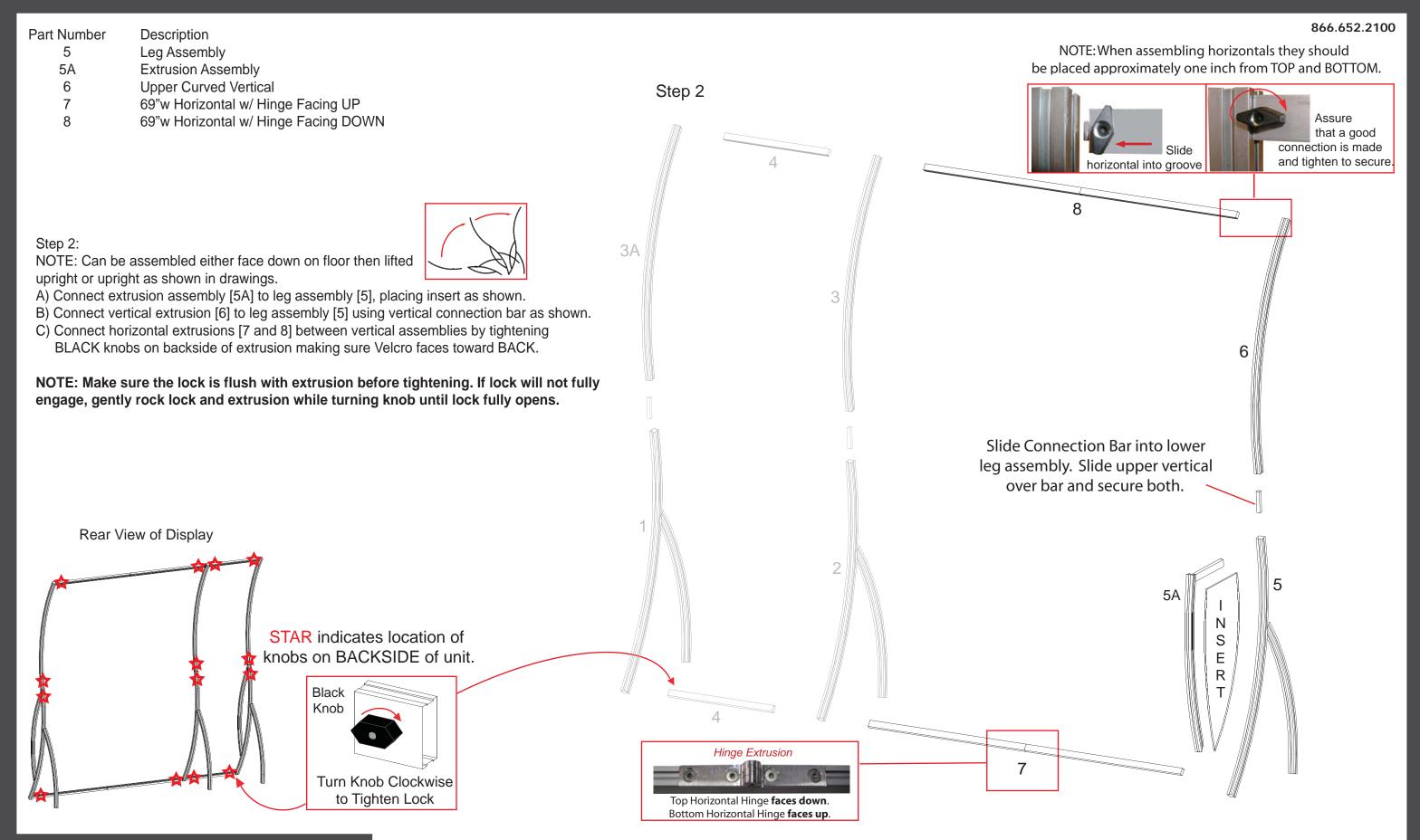


866.652.2100 Part Number Description Left Leg Assembly w/ A10 Clamps Attached 2 Middle Leg Assembly Upper Curved Vertical w/ A10 Clamps Attached NOTE: When assembling horizontals they should 3A be placed approximately one inch from TOP and BOTTOM. **Upper Curved Vertical** 3 Step 1 23"w Horizontal Assure that a good connection is made and tighten to secure. Step 1: NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings. A) Connect vertical leg assemblies [1 and 2] together by connecting horizontal extrusions 3A [4] between assemblies tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK and placing it about one inch up from bottom and tightening. B) Connect vertical extrusions [3 and 3A] to leg assemblies [1 and 2] using vertical connection bar as shown. C) Connect upper horizontal extrusion [4] between verticals [3 and 3A] placing it about one inch down from top. NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully Vertical engage, gently rock lock and extrusion while turning knob until lock fully opens. Connection Bar-Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both. Rear View of Display Step stool may be required for assembly. **STAR** indicates location of knobs on BACKSIDE of unit. Black Knob



WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

Turn Knob Clockwise to Tighten Lock





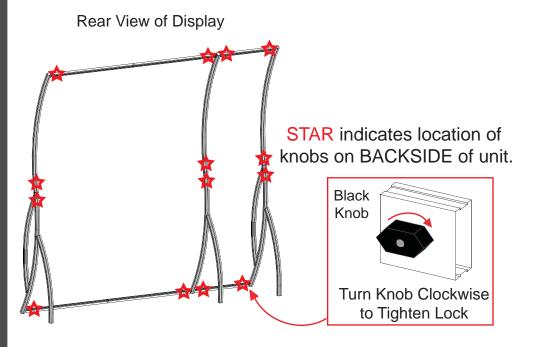
Part Number	Description
9	Leg Assembly
9A	Extrusion Assembly
10	Upper Curved Vertical
11	23"w Horizontal
12	23"w Horizontal for Monitor Mount Attachment
13	23"w Horizontal

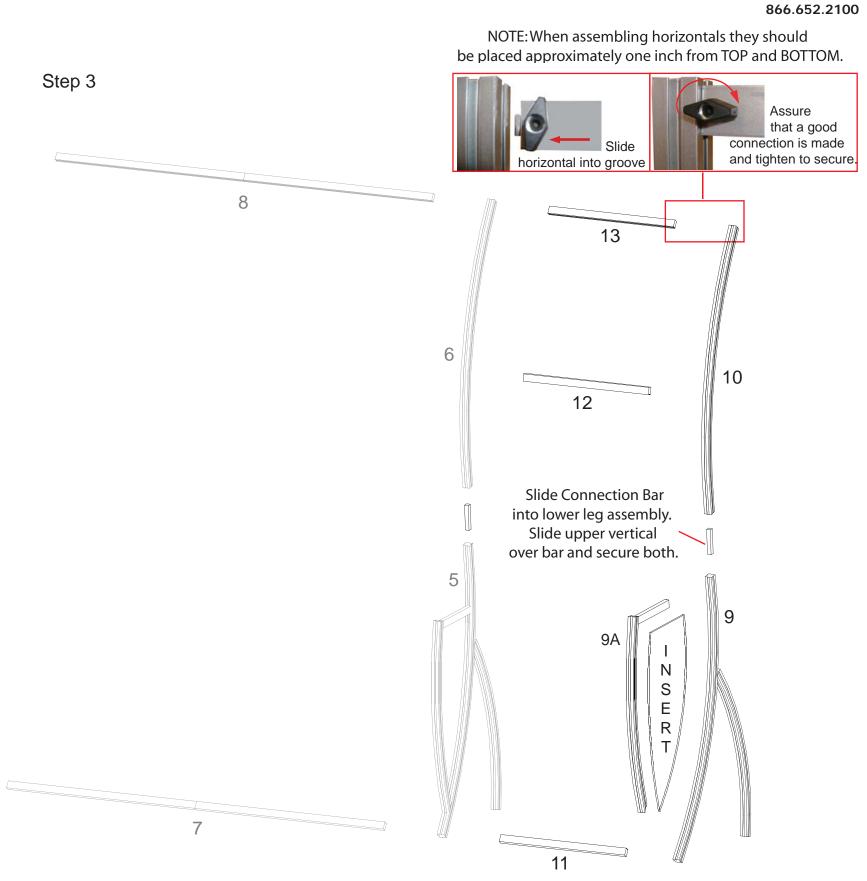
Step 3:

NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect extrusion assembly [9A] to leg assembly [9], placing insert as shown.
- B) Connect vertical extrusion [10] to leg assembly [9] using vertical connection bar as shown.
- C) Connect horizontal extrusions [11, 12 and 13] between vertical assemblies making sure Velcro faces toward BACK.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.







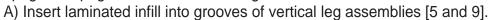
Part Number Description
14 Description
23"w Horizontal

866.652.2100

Step 4

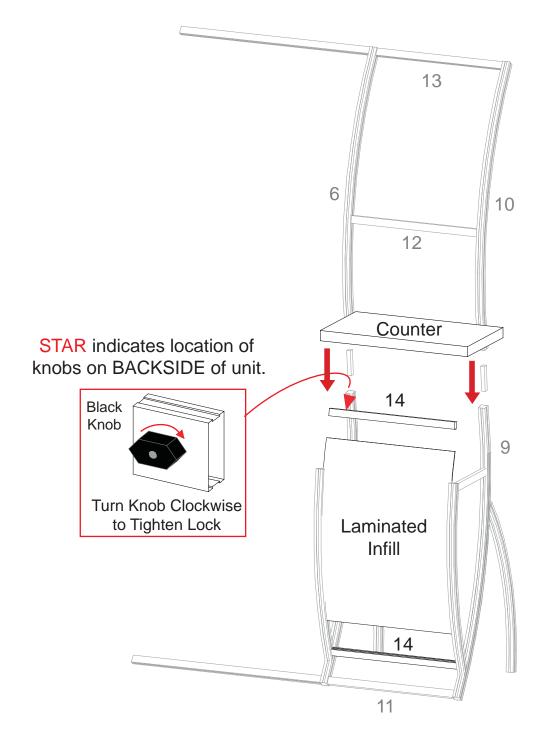


NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.



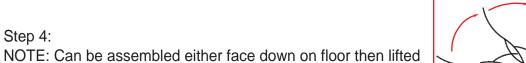
- B) Attach horizontal extrusion [14] between vertical leg assemblies [5 and 9] atop infill.
- C) Set counter top atop assembled workstation and secure with Velcro straps attached to underside of top.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



upright or upright as shown in drawings.

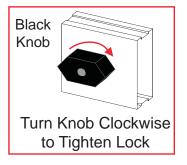
Part Number	Description	
15	Leg Assembly	
16	Upper Curved Vertical	
17	69"w Horizontal w/ Hinge Facing UP	
18	69"w Horizontal w/ Hinge Facing DOWN	

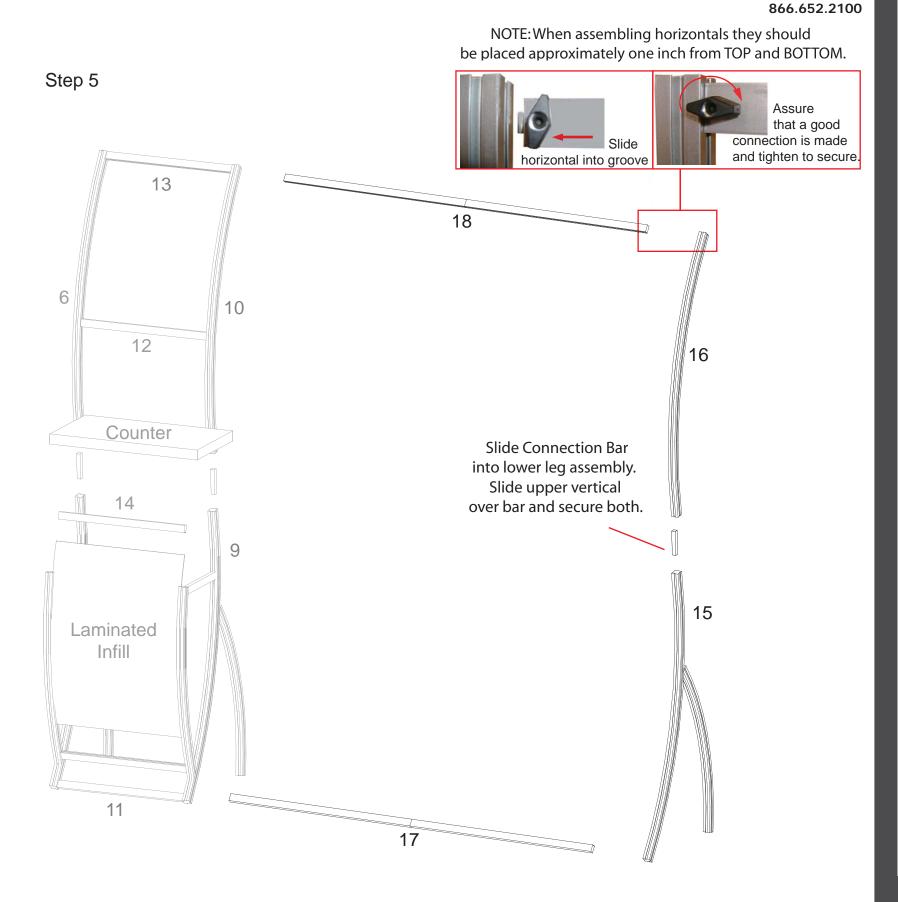


- A) Connect vertical extrusion [16] to leg assembly [15] using vertical connection bar as shown
- B) Connect horizontal extrusions [17 and 18] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.

STAR indicates location of knobs on BACKSIDE of unit.







Part Number	Description
19	Leg Assembly
20	Upper Curved Vertical
21	23"w Horizontal
22	23"w Horizontal



NOTE: When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.

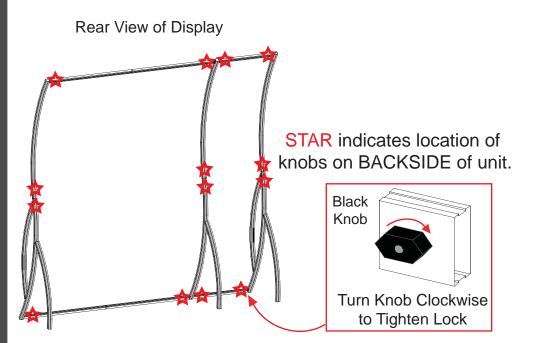


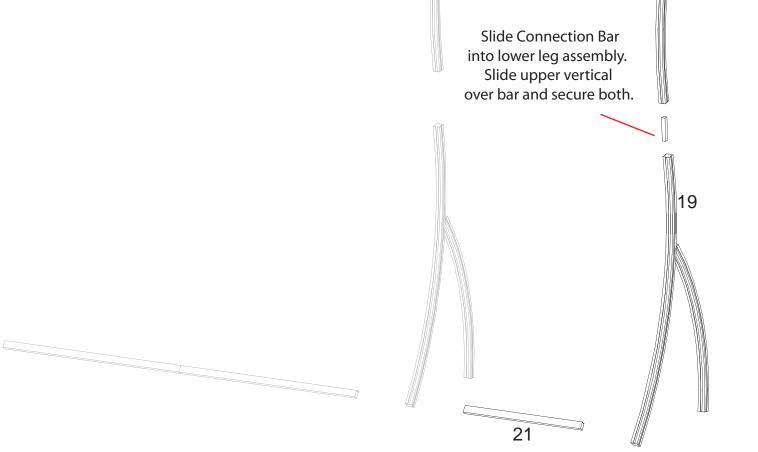
## Step 5:

NOTE: Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical extrusion [16] to leg assembly [15] using vertical connection bar as shown.
- B) Connect horizontal extrusions [17 and 18] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.







Step 7

866.652.2100 Light Connection Attach Lights to Backwall where desired and tighten in place. Accessary Attachment Attach Header support then Slide header into Groove Header Header Header Literature Rack Attachment Shelf attaches to back of sections 1 and 2 by setting atop pins located on back left side. Tighten Lock to Secure Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

Part Number	Description
art Mulliber	Description
23	Base Plate
24	<b>Curved Vertical</b>
25	32.95"w Horizontal
26	33"w Horizontal
27	32.826"w Horizontal
28	38"w Horizontal
29	32.95"w Horizontal
30	33"w Horizontal
31	32.826"w Horizontal
32	38"w Horizontal

Step 7:

A)  $\dot{\rm A}$ ttach curved verticals [24] to base plates [23], see Base Plate Attachmetn detail below.

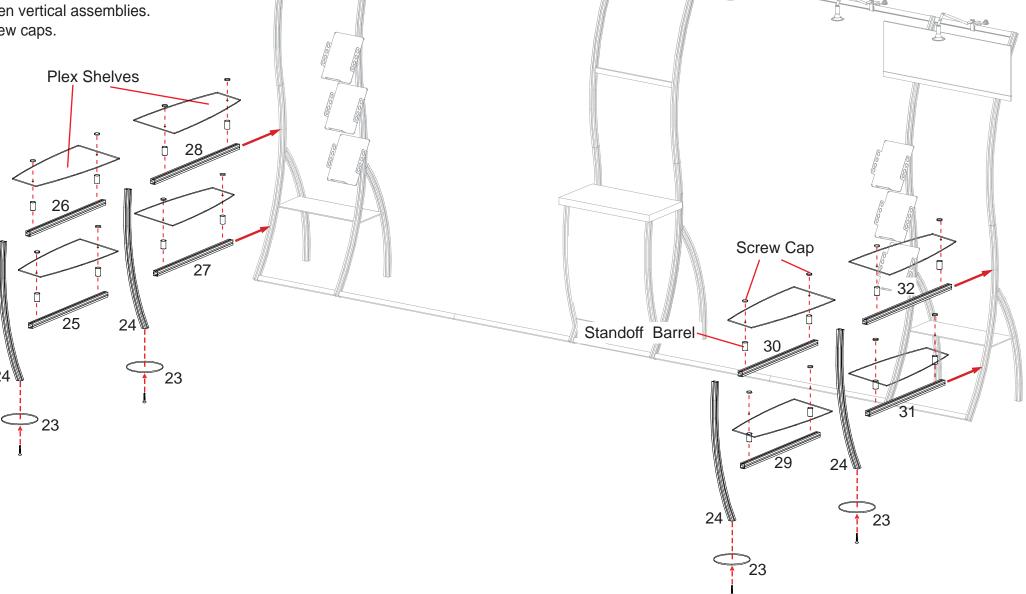
B) Attach horizontals [25, 26, 27, 28, 29, 30, 31 and 32] between vertical assemblies.

C) Attach shelves to horizontals using standoff barrels and screw caps.

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.





Part Number Description

A Left Leg Assembly

B Right Leg Assembly

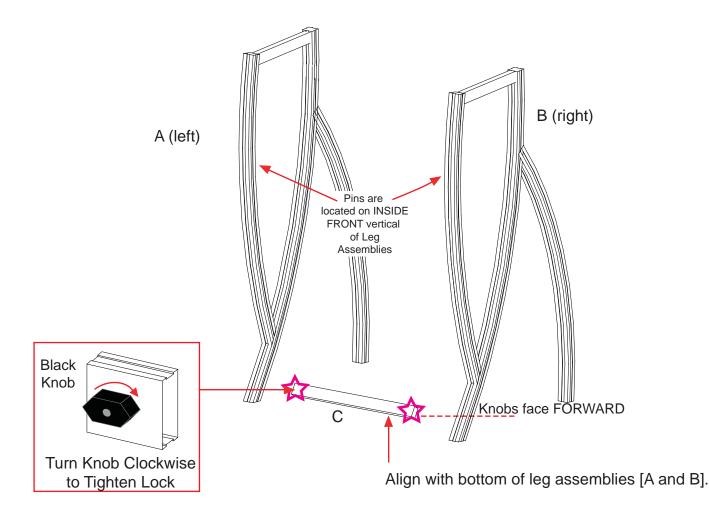
C Horizontal Extrusion

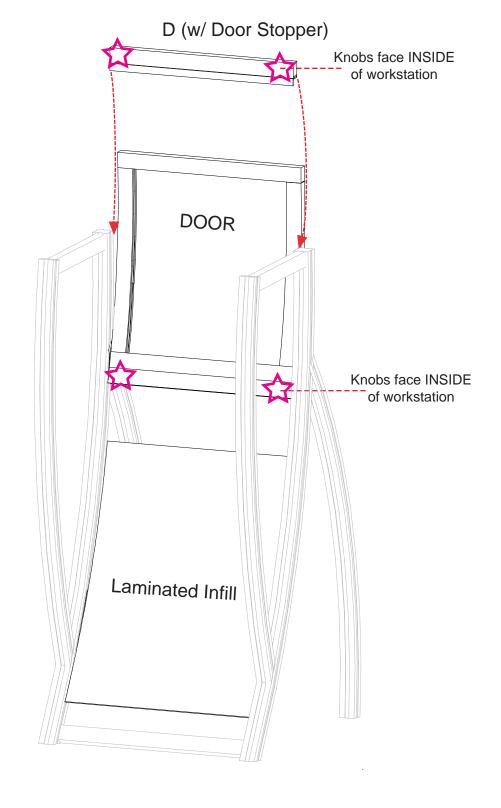
D Horiontal Extrusion w/ Door Stopper

## Step 1:

- A) Connect lower horizontal extrusion [C] between bottom of leg assemblies [A and B] as shown.
- B) Insert Laminated infill into grooves of leg assemblies [A and B].
- C) Attach extrusion door between leg assemblies [A and B] and atop laminated infill.
- D) Attach upper horizontal extrusion w/ door stopper [D] between leg assemblies [A and B], and set flush with top of legs [A and B].

NOTE: Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion back and forth while turning knob until lock fully opens.





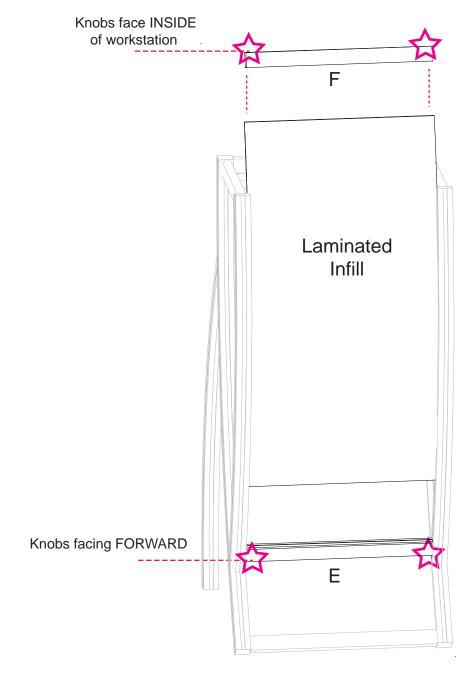


Part Number Description

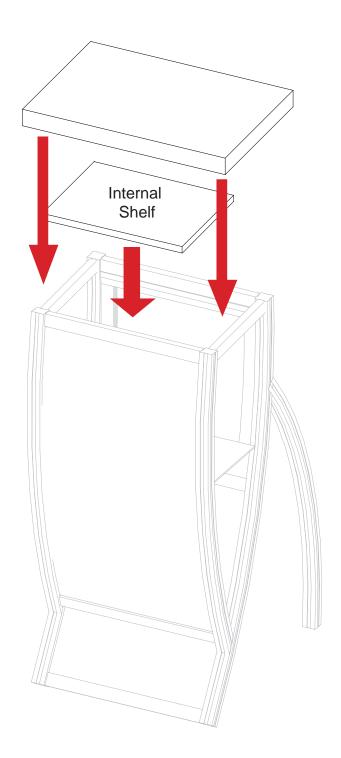
E Horizontal Extrusion
F Horizontal Extrusion

## Step 2:

- A) Attach horizontal extrusion [E] between vertical leg assemblies [A and B] as shown below.
- B) Insert Laminated infill into grooves of vertical leg assemblies [A and B].
- C) Attach upper horizontal extrusion [F] between vertical leg assemblies [A and B] atop infill.
- D) Place internal shelf into assembled pedestal atop pins..
- E) Set Counter atop assembled pedestal and secure with Velcro straps attached to underside of top.



Place internal shelf into workstation then place counter atop assembled workstation.



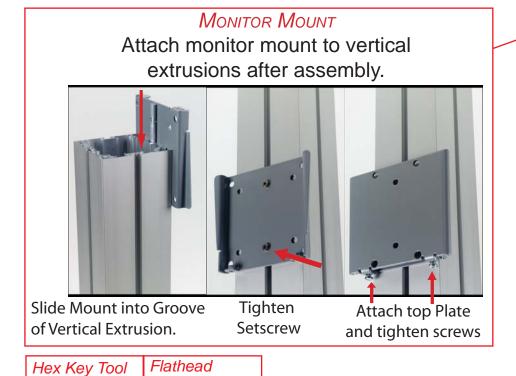


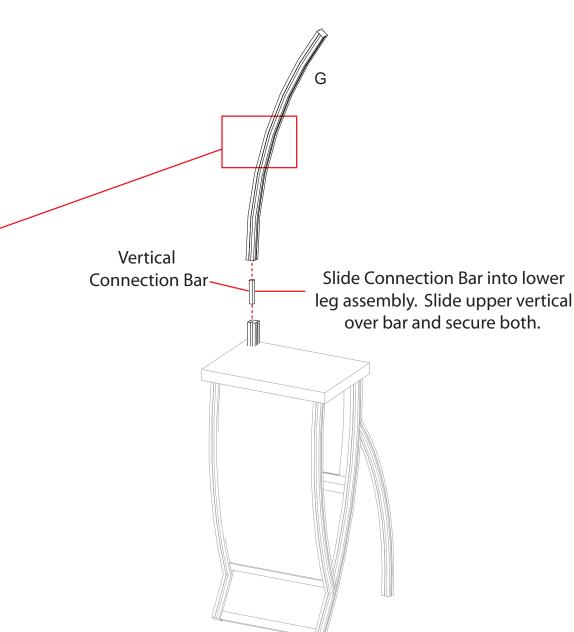
Part Number Description

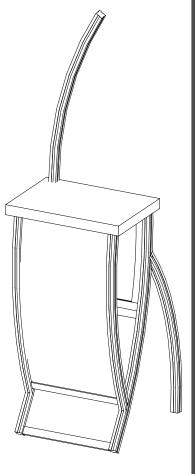
G Curved Montior Mount Extrusion

## Step 3:

- A) Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both.
- B) Attach Monitor Mount to vertical as shown in Detail below.









Screwdriver

WHEN DISASSEMBLING TIGHTEN ALL KNOBS TO PREVENT LOSS DURING SHIPPING

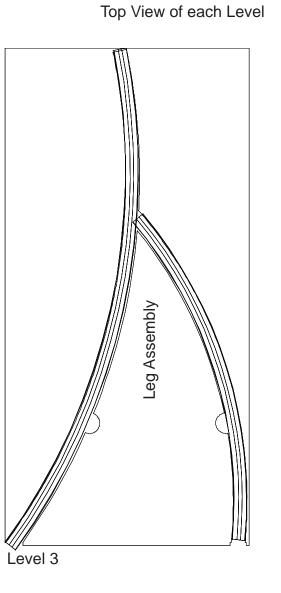
(if necessary)

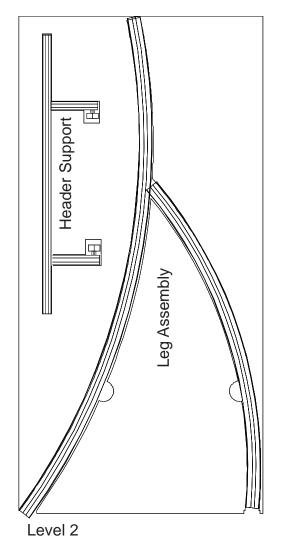
Case #1 - Backwall Components

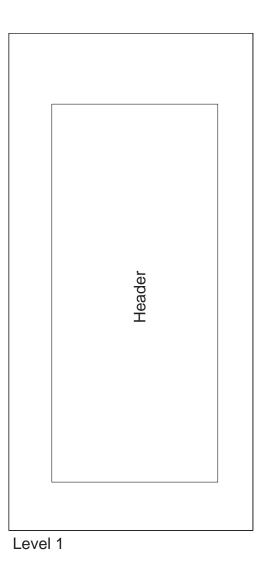
Backwall Shelf Level 5

Vertical Connection Bar Horizontal Extrusions

Level 4

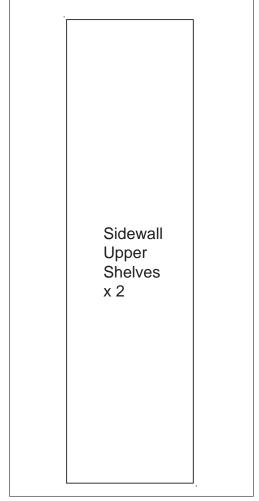


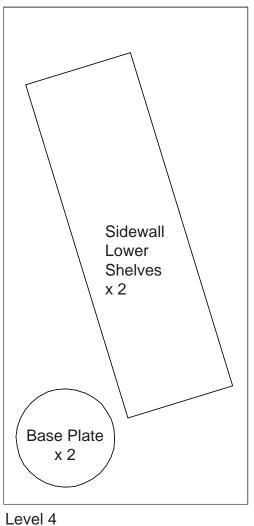


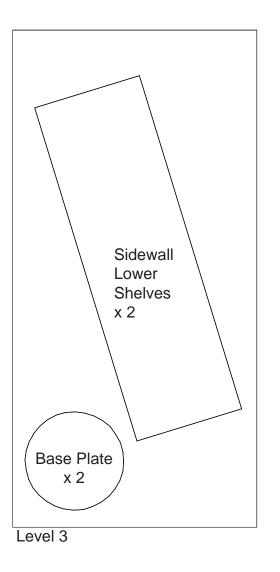


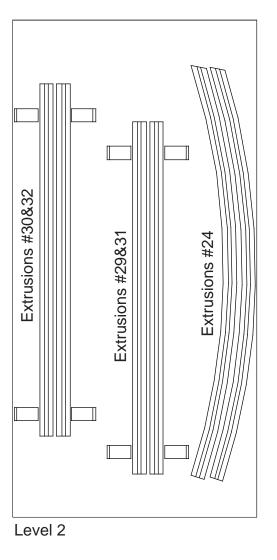
Case #2 - Sidewall Components

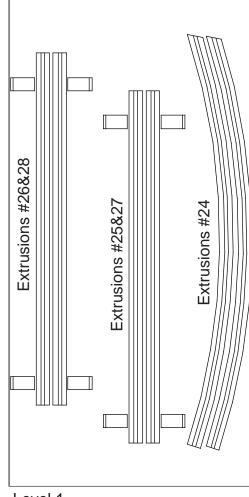
Top View of each Level





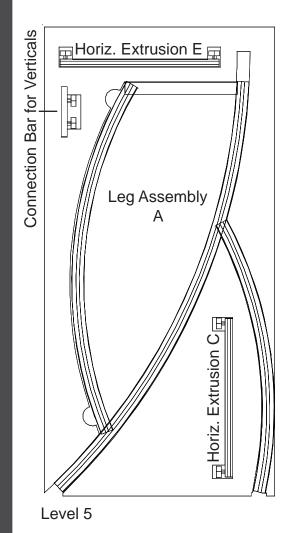


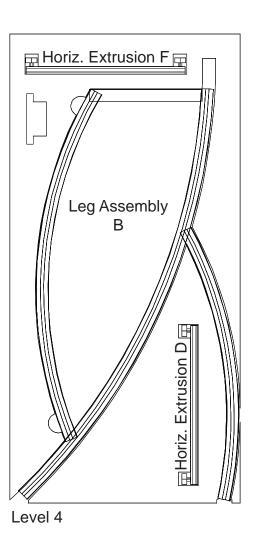


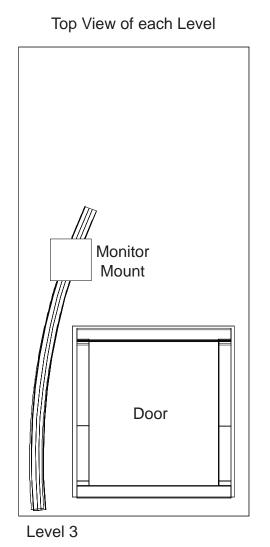


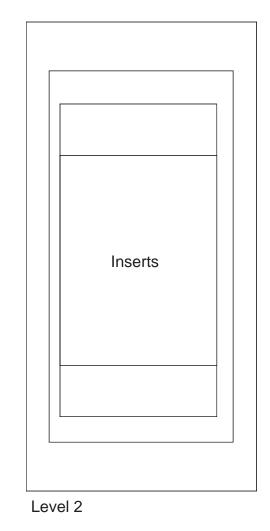
Level 5

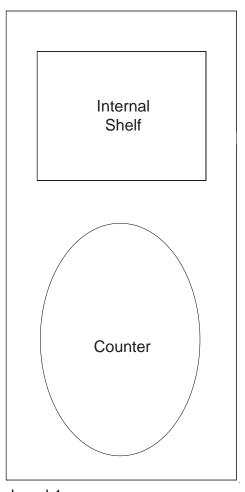
Case #3 - Backwall Components









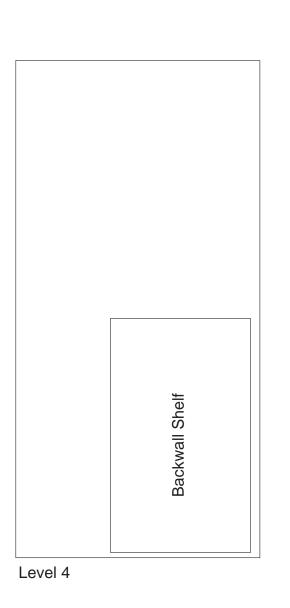


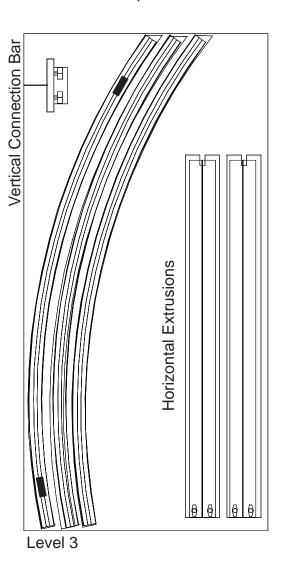
Level 1

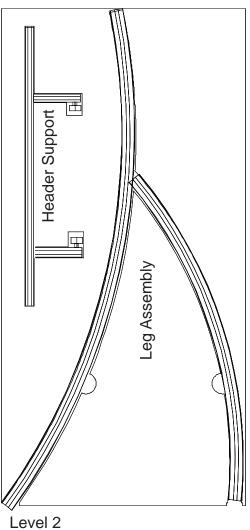
Case #4 - Backwall Components

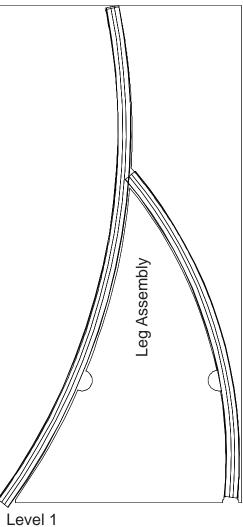
Top View of each Level







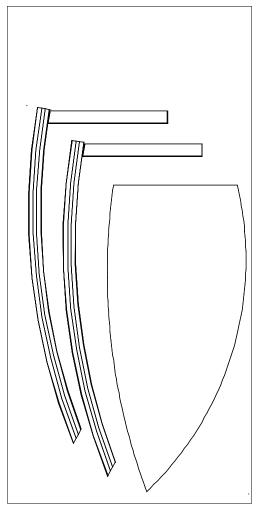


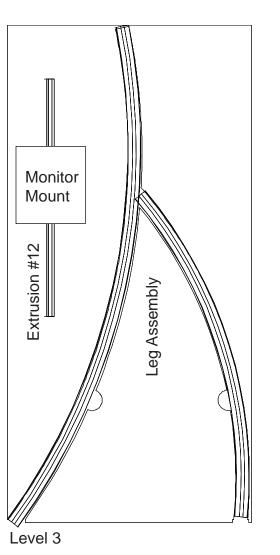


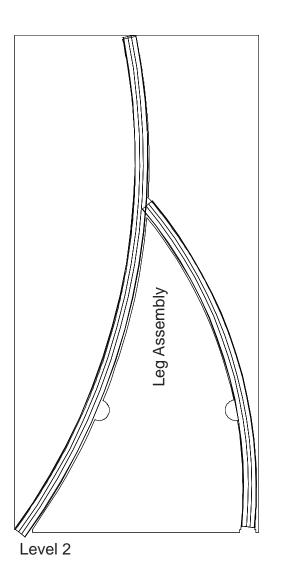
Level 5

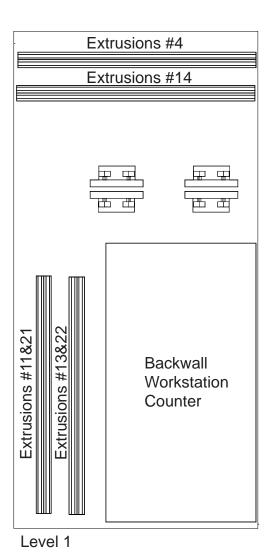
Case #5 - Backwall Components

Top View of each Level









Additional Items

- Box of Graphics
- Box of (3) Lights
- Box of (3) Lights



Case #6 - Backwall Components

Top View of each Level

Step Stool and Extension Cords

Level 1

Additional Items

- Box of (4) Literature Shelves
- Box of (2) Literature Shelves
- Box of Setup Hardware